Toyota Powered Stacker Trucks

The BT Staxio Range

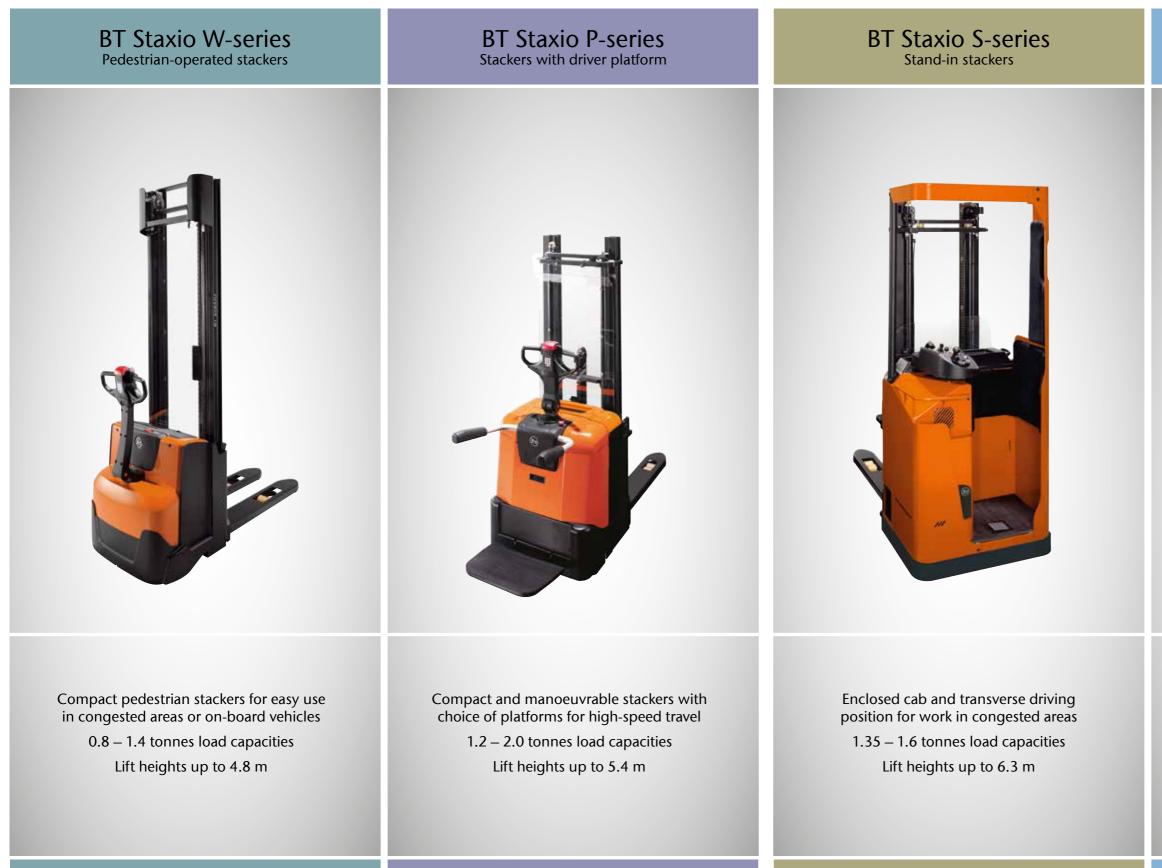




MATERIAL HANDLING

BT Staxio

the complete range of powered stacker trucks from Toyota Material Handling



Pages 6-9

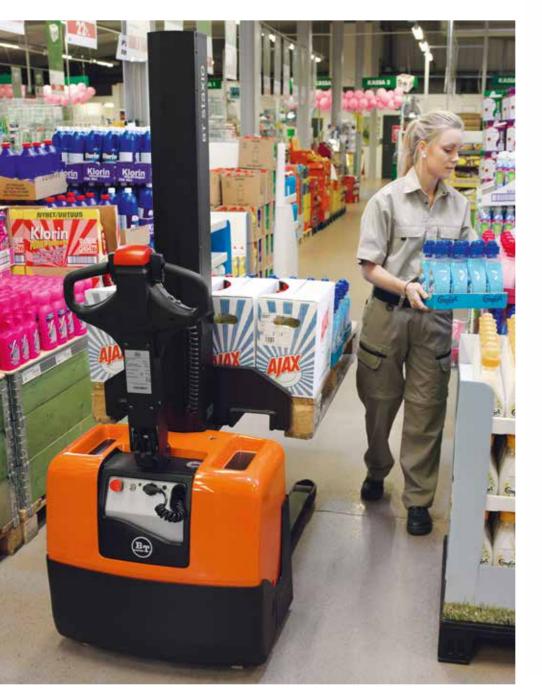
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BT Staxio R-series Rider-seated stackers



Designed and built for intensive stacking operations 1.35 – 1.6 tonnes load capacities Lift heights up to 6.3 m

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The HWE100 is the simplest model in the BT Staxio W-series – a compact truck that provides safe, easy horizontal pallet movement and stacking in low-intensity applications. The HWE100's low weight, compact size and 1000 kg load capacity make it ideal in a wide range of applications.



HWE100



The HWE100S offers the same features as the HWE100 but also has straddle arms for handling different pallet sizes. Both models have a maximum lift height of two metres.

	٠,	Du	Prod	Drive	BT Sta	BT Sta
Truck features						
Adjustable fork width					0	0
Automatic height adjustment					0	0
Automatic parking brake					•	•
Bogie fork wheels						
BT Castorlink						
BT Powerdrive						
Choice of chassis widths						
Clear-view mast						
Clear-view overhead guard						
Double pallet handling						
Electronic braking system					•	•
Electronic regenerative brakes (motor)						
Electronic speed control					•	•
Elevating support arms						
High-capacity battery models						
Load support						
Powertrak traction system						
Spring-loaded castors with dampers					•	•
Spring-loaded drive wheel						
Straddle support arm version						•
Warning beacon						
Working lights						
Controls and instruments						
180°+ steering					•	•
Electronic fingertip controls					•	•
Emergency collision button					•	•
Emergency cut-off					•	•
Hour meter					0	0
Parking brake					•	•
Tiller arm steering					•	•
Operator features						
Storage compartments					•	•
Maintenance features						
Easy access for maintenance					•	•
Fault diagnosis facility					•	•
Lubrication points					•	•
Battery management features						
Battery status indicator					0	0
Built-in charger					•	•

E100 E100S



- Easy access for efficient servicing, plus maintenance-free batteries
- HWE100S model can handle a variety of pallet sizes thanks to its adjustable straddle forks

BT Staxio W-series

Pedestrian-operated stacker trucks

BT Staxio HWE models are light enough to be used on mezzanine floors and are ideal for low-intensity use in public environments such as shops and hospitals.

5-point chassis BT Staxio W-series boasts a 5-point chassis that is unique to Toyota for excellent stability and control.

Automatic height adjustment

This option uses a photocell to monitor the height of the top of the load. As items are moved on and off, the fork height is automatically adjusted to a comfortable level for the operator.

Adjustable fork width

The HWE100S has support arms that straddle the load allowing an adjustable fork width. The support arm width can also be easily adjusted if the requirements of the application change.

TPS-based reliability

Like all Toyota trucks, BT Staxio trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

Load capacity: 1.0 t @ 600 mm load centre Maximum lift height: 2.0 m Maximum battery capacity: 63 Ah





• standard • option	Safety	Durability	Productivity	Driveability	BT Staxio SWE(BT Staxio SWE1	BT Staxio SWE1	BT Staxio SWE ¹	BT Staxio SWE1	BT Staxio SWE1	BT Staxio SWE1	BT Staxio SWE
Truck features												
Adjustable fork width									•			
Automatic height adjustment					0							
Automatic parking brake					•	•	•	٠	•	•	•	•
Bogie fork wheels					0	0	0	0	0	0	0	•
BT Castorlink					•							
BT Powerdrive					•	•	•	٠	•	•	٠	•
Choice of chassis widths										•	•	
Clear-view mast						0	0	0	0	0	0	0
Double pallet handling												•
Electronic braking system					•	•	•	•	•	•	•	•
Electronic regenerative brakes (motor)					•	•	•	•	•	•	•	•
Electronic speed control					•	•	•	•	•	•	•	•
Elevating support arms					•			•			•	•
High-capacity battery models							0	0	0	0	0	0
Load support						0	0	0	0	0	0	0
Spring-loaded drive wheel						•	•	•		•	•	•
Straddle support arm version			-	_	_	-			•		_	
Controls and instruments		-										•
180°+ steering					•	•	•	•	•	•	•	•
208° steering						•	•	•	•	•		•
Access Control (PIN codes) Automatic deceleration					-	-	-	-	-	-	-	•
Click-2-Creep					-	•	•	•	•	-	•	•
I					-	-	-	-	-	-	-	-
Creep speed function					-	-	-	-	-	-	-	-
Drive motor temperature warning E-bar					•	•	•	•	•	•	•	•
E-Dal Electronic controller temperature warning					•	•	•	0	•	•	•	•
Electronic fingertip controls					-	-	-	-	-	-	-	-
Emergency collision button						•	•	•	•	•	•	•
Emergency cut-off					•	•	•	•	•	•	•	•
Hour meter					•	•	•	•	•	•	•	•
On-board data terminal mount					0	0	0	0	0	0	0	0
Parking brake					•	•	•	•	•	•	•	•
Sensi-lift							0	0	0	0	0	0
Temporary speed reduction ('turtle' button)					0	0	0	0	0	0	0	0
Tiller arm steering					•	•	•	•	•	•	•	•
Smart Access (electronic card/fob)					0	0	0	0	0	0	0	0
Operator features												
Driver-adapted programmable performance					•	٠	٠	٠	٠	•	٠	•
Flip-down driver platform						0	0	0	0	0	0	0
Shrinkwrap holder					0	0	0	0	0	0	0	0
Storage compartments					•	•	•	•	•	•	•	•
Writing table					0	0	0	0	0	0	0	0
Maintenance features												
Easy access for maintenance					•	•	•	٠	•	•	٠	•
Fault diagnosis facility					٠	•	٠	٠	•	٠	٠	•
Historic fault log				_	٠	٠	٠	٠	٠	٠	٠	•
Battery management features												
Battery discharge prevention system					•	•	•	٠	•	•	•	•
Battery status indicator					•	•	•	٠	•	•	٠	•
Built-in charger					0	0	0	0	0	0	0	0
Sideways battery change							0	0		0	0	0
Special applications												
Coldstore version											0	
EEx version (ATEX)					0	0	0	0	0	0	0	0

E080L E100 E120 E120L E120L E140L E140L E140L

- The tiller arm length is optimised for safety, keeping the operator's feet away from the truck
- BT Totalview
- Ergonomic control handle, with emergency 'belly button' which, to avoid trapping, briefly reverses the truck if depressed

BT Staxio W-series

Pedestrian-operated stacker trucks

The BT Staxio W-series is designed to let the operator get on with the job – simply and safely. The trucks provide essential lifting power in warehouses and retail premises, where safety and manoeuvrability are particularly important.

Wide choice of models

The BT Staxio W-series includes a simple mono-mast version for lower and lighter load handling (SWE080L), versions with elevating support arms for extra low level capacity (SWE120L/SWE140L), a version with adjustable fork width and straddle support arms (SWE120S) and a version that is designed for double load handling (SWE200D).

5-point chassis

BT Staxio W-series boasts BT's unique 5-point chassis for excellent stability and control, especially on ramps and uneven surfaces.

Central steering arm

The steering arm is placed centrally, allowing even turning in both directions and a consistently small turning radius.

Handling with care – just Click-2-Creep!

Finite positioning is easy with these BT Staxio W-series trucks. The unique click-2-creep feature means that by simply double-clicking the control lever the truck is set to creep speed, allowing safe control in tight situations.

Totalview concept

Designed with Toyota's Totalview concept, SWE models offer clear-view masts and eye-lines from the operating position to the fork tips.

TPS-based reliability

Like all Toyota trucks, BT Staxio trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

Load capacity: 0.8, 1.0, 1.2, 1.4 t @ 600 mm load centre Maximum lift height: 4.8 m Maximum battery capacity: 375 Ah













• standard O option	Safety	Durability	Productivity	Driveability	BT Staxio SPE125	BT Staxio SPE125L	BT Staxio SPE135S	BT Staxio SPE160	BT Staxio SPE160L	BT Staxio SPE200	BT Staxio SPE200L	BT Staxio SPE200D	BT Staxio RWE120	RT Stavio SPE120XR
Truck features														
Adjustable fork width							•							
Automatic parking brake					•	•	•	•	٠	•	•	•	•	•
Bogie fork wheels					•	•	•	•	•	•	•	•	•	•
BT Powerdrive					•	•	•	•	٠	•	•	•	•	•
Choice of chassis widths					0	0		0	0	0	0		0	С
Clear-view mast					•	•	•	•	٠	•	•	•	•	•
Clear-view overhead guard					0	0	0	0	0	0	0		0	С
Double pallet handling						•			•		•	•		
Electronic braking system					•	•	•	•	•	•	•	•	•	•
Electronic regenerative brakes (motor)					•	•	•	•	•	•	•	•	•	•
Electronic speed control					•	•	•	•	•	•	٠	٠	•	•
Elevating support arms						•			•		•	•		
High-capacity battery models					•	•	•	•	•	•	٠	٠	•	•
Load support					0	0	0	0	0	0	0	0	0	С
Pantograph fork mechanism														•
Powertrak traction system					•	•	•	•	•	•	•	•	•	•
Reach mast and adjustable forks		_	_										•	
Spring-loaded drive wheel					•	•	•	•	•	•	•	•	•	•
Straddle support arm version							•							
Controls and instruments														
180°+ steering					•	•	•	•	٠	•	•	•	•	¢
Access Control (PIN codes)					•	•	•	•	•	•	•	•	•	¢
Automatic deceleration					•	•	•	•	•	•	•	•	•	•
E-bar						0	0	0	0	0	0	0	0	C
Electronic fingertip controls					•	•	•	•	•	•	•	•	•	ſ
Emergency collision button					•	•	•			•	•	•	•	•
Emergency cut-off					•	•	•	•	•	•	•	•	•	•
Hour meter					•	•	•	•	•	•	•	•	•	
On-board data terminal mount					•	•	•	•	•	•	•	•	•	c
Parking brake					•	•	•	•	•	•	•	•	•	
Power/Electronic steering					•	•	•	0	•	•	•	•	•	C
Sensi-lift					•	•	•	•	•	•	•	•	•	
					•	•	•	•	•	•	•	•	•	
Temporary speed reduction ('turtle' button)					0	0	0	0	0	0	0	0	0	C
Tiller arm steering					•	•	•	•	•	•	•	•	•	
Smart Access (electronic card/fob)	_		-	_	0	0	0	0	0	0	0	0	0	
Operator features	-		-											
Driver detection system					•	•	•	•	•		-	•	•	-
Driver-adapted programmable performance					•	•	•	•	•	•	•	•	•	-
Fixed sideguards					0	0	0	0	0			0	0	C
Flip-down driver platform					•	•	•	•	•	•	•	•	•	•
Folding sideguards					•	•	•	•	•			•	•	•
Non-platform model					0	0	0		0	0	0		0	-
Rear backrest/guard					0	0		0	0			0	0	C
Storage compartments					٠	•	٠	•	٠	٠	•	•	٠	•
Writing table					0	0	0	0	0	0	0	0	0	C
Maintenance features														
Easy access for maintenance					•	•	•	•	•	•	•	•	•	•
Fault diagnosis facility					•	•	•	•	•	•	•	•	•	•
Historic fault log					•	•	•	٠	٠	٠	٠	•	•	•
Rattery management features														

RWE120 pedestrian reach truck









Battery managem Battery change facility

Special applications Coldstore version

EEx version (ATEX)

Battery status indicator

Sideways battery change

Heavy-duty battery compartments

• Folding sideguards protect the driver but can be folded down for tight manoeuvring

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- Flip-down driver platform allows long distance ride-on travel but also folds away for manoeuvring

BT Staxio P-series Stackers with driver platform

BT Staxio P-series trucks are fast, smooth, and stable in all conditions. Combined with large battery capacities and sideways battery change, the BT Staxio P-series will lift your productivity.

Wide choice of models

The BT Staxio P-series includes versions with elevating support arms for extra low level capacity (SPE125L/ SPE160L/SPE200L), a version with adjustable fork width and straddle support arms (SPE135S) and a version that is designed for double load handling (SPE200D).

Reach truck versions

The RWE120 and SPE120XR models further expand the versatility of the range with moving mast or pantograph-based fork carriage, providing a reach function for flexible operation. SPE120XRD is also able to handle double loads.

Grip, not slip – and stability too!

All BT Staxio P-series models are built on BT's patented Powertrak chassis. A hydraulic system ensures that the down force applied to the drive wheel is proportional to the weight of the load on the forks, for optimum traction, but also the height of the forks to ensure maximum stability.

Sensi-lift

Lifting speed on all BT Staxio models can be precisely controlled using the intuitively designed rocker switch on the truck handle. This allows faster workcycles, as the operator has excellent control over the load at all is released, for effective placement and retrieval. This reduces the risk of error, and drives down costs.

5-point chassis

BT Staxio P-series boasts BT's unique 5-point chassis for excellent stability and control, especially on ramps and uneven surfaces.

Vertical performance

Lift/lower performance is best-in-class, meaning less time spent stationary and more time moving loads.

TPS-based reliability

Like all Toyota trucks, BT Staxio trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

Load capacity: 1.25, 1.6, 2.0 t @ 600 mm load centre Maximum lift height: 5.4 m Maximum battery capacity: 430 Ah





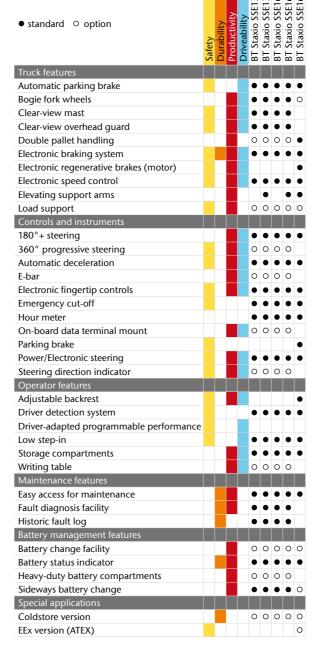




SSE135



SSE160D





BT Staxio S-series Stand-in stackers

The BT Staxio S-series has been developed for applications where it is preferred that the operator is 'off the floor' working in a fully enclosed cab, while maintaining a standing position for speed and flexibility.

Double-pallet handling

BT Levio S-series 'L' models can carry two separate loads at the same time thanks to their elevating support arms (SSE135L: 675kg on support arms, 675kg on forks. SSE160L: 800kg on support arms, 800kg on forks).

Double-pallet vehicle loading/unloading

Designed with a narrow chassis of just 770 mm and without overhead guard for work in vehicles, the SSE160D is ideal for double-pallet loading and unloading. Like the SSE160L, it can carry 800 kg simultaneously on both support arms and forks.

Transverse driving position

The controls on BT Staxio S-series trucks are parallel to the forks, enabling the operator to drive comfortably in either direction, with clear and easy visibility.

Totalview concept

Designed with Toyota's Totalview concept, SSE models offer clear-view masts and a patented overhead mast design.

TPS-based reliability

Like all Toyota trucks, BT Staxio trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

Load capacity: 1.35, 1.6 t @ 600 mm load centre Maximum lift height: 6.3 m Maximum battery capacity: 620 Ah











● standard ○ option	Safety	Durability	Productivity	Driveability	BT Staxio SRE1	BT Staxio SRE1	BT Staxio SRE1	BT Staxio SRE1	
Truck features									
Automatic parking brake					•	•	٠	•	
Bogie fork wheels					•	•	•	•	
Clear-view mast					•	•	•	•	
Clear-view overhead guard					•	•	•	•	
Double pallet handling					0	0	0	0	
Electronic speed control					•	•	•	•	
Elevating support arms						•		•	
Load support					0	0	0	0	
Warning beacon					0	0	0	0	
Working lights					0	0	0	0	
Controls and instruments									
Adjustable BT Control console					•	•	•	•	
Automatic deceleration					•	•	•	•	
E-bar					0	0	0	0	
Emergency cut-off					•	٠	٠	•	
Hour meter					•	•	•	•	
On-board data terminal mount					0	0	0	0	
Parking brake					•	•	•	•	
Pedals as in a car					•	•	•	•	
Power/Electronic steering					•	•	•	•	
Operator features									
Adjustable seat					•	٠	٠	•	
Adjustable steering wheel					•	•	•	•	
Driver detection system					•	•	•	•	
Writing table					•	•	•	•	
Maintenance features									
Easy access for maintenance					٠	٠	٠	•	
Fault diagnosis facility					•	•	•	•	
Battery management features									
Battery change facility					0	0	0	0	
Battery status indicator					0	0	0	0	
Heavy-duty battery compartments					0	0	0	0	
Sideways battery change					•	•	•	•	
Special applications									
Coldstore version					0	0	0	0	
EEx version (ATEX)					0	0	0	0	

135 135 160L

- Car pedal layou
- The E-bar universal mount for warehouse management devices such as PC terminals and barcode scanners

BT Staxio R-series

Rider-seated stackers

The BT Staxio R-series is designed for intensive stacking applications with lift heights up to 6.3m. The seated cab ensures driver comfort and safety over long shifts.

Transverse driving position

As in a reach truck, the controls on BT Staxio R-series trucks are parallel to the forks, enabling the operator to drive comfortably in either direction.

Totalview concept

Designed with Toyota's Totalview concept, SRE models offer clear-view masts and a patented overhead mast design.

TPS-based reliability

Like all Toyota trucks, BT Staxio trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

Load capacity: 1.35, 1.6 t @ 600 mm load centre Maximum lift height: 6.3 m Maximum battery capacity: 620 Ah





How we plan your operation

Toyota Material Handling has a clear approach to create effective and profitable relationships:

- Your local sales contact aims to be your trusted business advisor for all handling and logistics operations, to support your activities at both the planning and operational phases
- Our challenge is to analyse and understand your requirements and find efficient handling solutions – in short to fulfil our commitment to 'Kaizen' – which means continuous improvement
- A complete range of Toyota products counterbalance trucks, warehouse trucks, tow tractors and automated solutions

Financial options

A choice of financial options to suit your exact needs, including finance lease and fully-inclusive long term rental programmes

Quality approved used trucks are also available giving Toyota build-quality at a very competitive cost level

Forward planning with short-term rental options to handle peak periods of activity

How we build quality trucks

The Toyota Production System has a world-wide reputation for manufacturing quality products:

- Having identified the right equipment for your operations, you have the confidence that it will be manufactured to the highest quality standards that means reliability
- TPS is built around a process of continuous improvement (Kaizen) which is achieved by following a clear set of values
- All trucks are produced to ISO 14001 quality standards, ensuring minimum environmental impact
- Furthermore, one of the driving values within TPS is the elimination of waste at every stage of the process
- Over 90% of trucks sold by Toyota Material Handling in Europe are built within our European factories in Sweden, France and Italy

Toyota Production System – the strong foundation for quality in manufacturing

Taking care of you and your trucks

The Toyota Service Concept has been developed on TPS principle and is unique in the industry:

- Service means total lifetime support maintenance, repairs, back-up with extra trucks, driver training and management information
- Real-time information is one of the core values that makes Toyota's service concept unique. It means everyone in the process has instant online access to updated, integrated information

 technical support, truck history, parts, truck availability and for data for effective time and route planning
- TSC also means exact-fit in terms of parts and people, with structured training and accreditation processes
- Smart truck telemetry with GPRS/3G communication is also unique to Toyota, and available on almost every truck we produce. This allows better safety standards including driver management and, with Toyota I_Site, complete fleet control for improved safety, efficiency and cost reduction

Toyota Service Concept – for unique, forward-thinking lifetime support



RELIABILITY CONFIDENCE AVAILABILITY PRODUCTIVITY QUALITY SAFETY

These are the expectations of our customers, alongside cost efficiency, sustainability and respect for the environment.

We check these expectations by regularly talking to truck users through surveys, sales discussions and over 3.5 million service visits every year.

We work with customers from one-off users up to the largest fleet operations.

Because our network extends across Europe we are always local.

Understanding customer needs is at the heart of our operations.

We call it CUSTOMER FIRST.

This page describes the unique processes that we follow, from working with you to plan your handling requirements, through building high quality reliable products, then delivering the best possible lifetime support.

For more information about:

- Toyota Production System (TPS)
- Toyota Service Concept (TSC)
- Finance and rental plans
- Service and parts programmes
- Smart truck technology
- Toyota I_Site fleet management
 Environment & sustainability policies

please ask your Toyota representative, or visit

www.toyota-forklifts.eu

Toyota Material Handling in Europe

Total coverage

The Toyota Material Handling network extends to over 30 countries in Europe with more than 4500 mobile technicians.

Always local – with global support

Wherever you are located in Europe, we are always local, due to our extensive coverage, but with the stability and back-up of a worldwide organisation.

Made in Europe

Over 90% of trucks we sell are built in our own European factories, in Sweden, France and Italy – all to TPS quality standards. We employ over 3000 production staff in Europe and work with over 300 European suppliers.

Approximately 15% of our European production is exported to other parts of the world.

